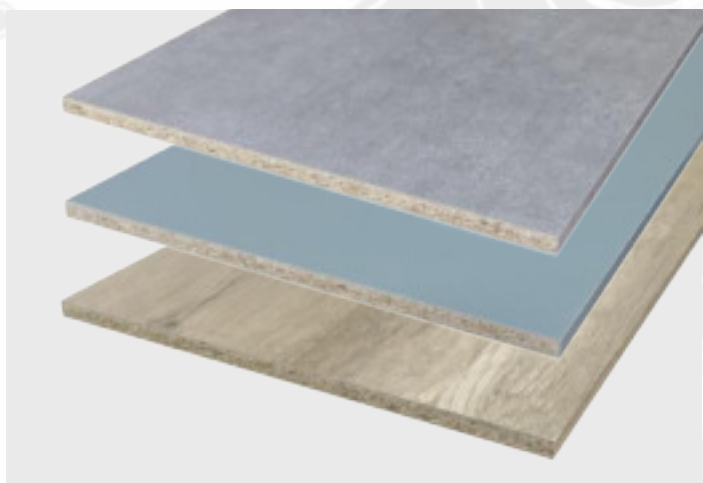


FINISH FOILED PANEL



PROPERTIES

- Wood Particle board surfaced with printed and varnished papers, glued to the surface with glue and pressure.

APPLICATIONS

- Panel used for furniture, wall partitions, shopfitting, etc.
General use for interior.

RANGE

SIZE	2800 x 2070 mm	4100 x 2070 mm	5600 x 2070 mm
THICKNESS	10 to 38 mm	10 to 38 mm	10 to 38 mm
QUALITY	P1 to P5	P1 to P5	P1 to P5
PACKAGING			





TECHNICAL SPEC SHEET

FINISH FOILED PANEL

TECHNICAL DATA SHEET

Characteristics	Test method	Specifications	
Lenght - Width - Thickness Tolerance	EN 324-1 EN 324-2	Commercial sizes	Cut to size
Density variation tolerance	EN 323	Thickness : ± 0.2 mm Lenght and width : ± 5 mm Squariness tolerance : 2 mm/m Straightness of the edge : 1.5 mm/m Density : $\pm 10\%$	Thickness : ± 0.2 mm Lenght and width : ± 2 mm Squariness tolerance : 2 mm/m Straightness of the edge : 1.5 mm/m Density : $\pm 10\%$
Moisture content in factory warehouse	EN 322	5 to 8 %	
Raw Board	EN 312	At least complying to quality chosen of the panel : Class P1 : Panel for general use in dry conditions interior Class P2 : Panel for use in dry conditions interior for furniture and shop fitting Class P3 : Panel for shop fitting in temporary humid conditions interior Class P4 : Structural panel for dry conditions interior Class P5 : Structural panel in temporary humid conditions interior	
Formaldehyde content	ISO 12 460 - 5	Classe E1/2 : ≤ 4.0 mg content / 100 gr of dry panel Classe E1 : ≤ 8.0 mg content / 100 gr of dry panel	
Fire resistance – Conventional classification		Thickness ≥ 18 mm } D-s2, d0 Thickness < 18 mm }	
Peel strenght	NF B 51- 283	Average adhesion ≥ 1.0 MPa	
Cracking resistance	NF B 51- 281	No cracks after boiling test	
Polishing resistance	LABO ME 30	≥ 8 rev	
Light resitance	NF T 51- 058	Resistance index of 6 in the blue range	
Choc resistance	NF B 51- 280	Minimum height of drop 30 cm , $\varnothing 10$ mm max	
Brightness (60°)	LABO ME 06	Mat : 23 ± 3 Gloss Satin : 35 ± 5 Gloss Bright : 48 ± 8 Gloss	